



# CK 2000 Series

## F Frame

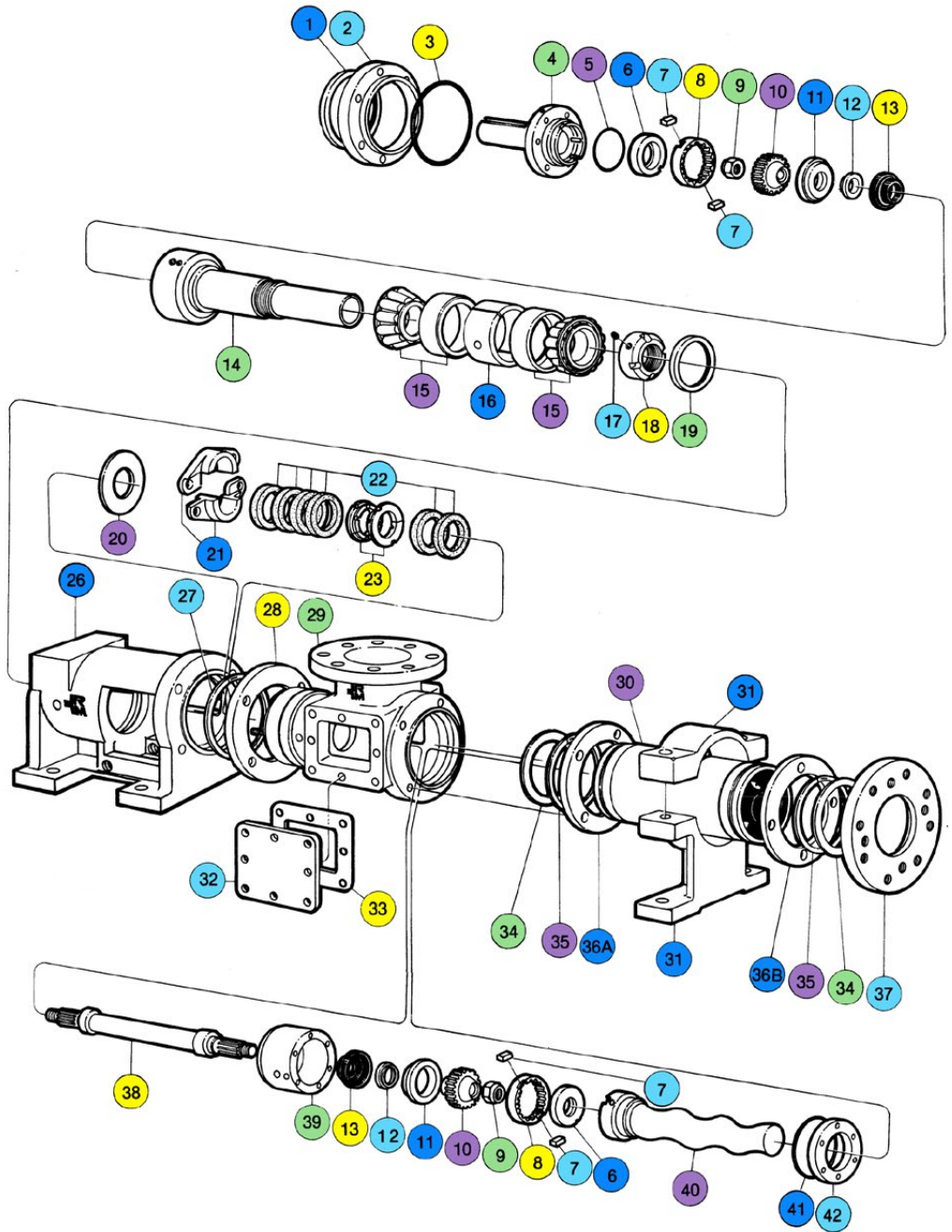


### **Continental Pump Company**

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- 1 Radial Grease Seal
- 2 Bearing Cover Plate
- 3 O-Ring for Bearing Cover Plate
- 4 Drive Shaft Head
- 5 O-Ring for Shaft Head
- 6 Primary Thrust Plate
- 7 Rotor Key
- 8 Ring Gear
- 9 Lock Nut
- 10 Gear Ball
- 11 Secondary Thrust Plate
- 12 Seal Support
- 13 Gear Joint Seal
- 14 Drive Shaft
- 15 Tapered Roller Bearing
- 16 Bearing Spacer
- 17 Bearing Lock Plug
- 18 Bearing Lock Nut
- 19 Thrust Grease Seal
- 20 Slinger Ring
- 21 Packing Gland Set
- 22 Packing
- 23 Lantern Ring Set
- 26 Bearing Housing
- 27 Suction Housing Retaining Ring
- 28 Clamp Ring
- 29 Suction Housing
- 30 Stator
- 31 Stator Support
- 32 Inspection Plate
- 33 Inspection Plate Gasket
- 34 Stator Gasket
- 35 Stator Retaining Ring
- 36 A Stator Ring Clip
- 36 B Stator Clamp Ring
- 37 Discharge Flange
- 38 Connecting Rod
- 39 Gear Joint Shell
- 40 Rotor
- 41 O-Ring for Rotor Head
- 42 Head Ring

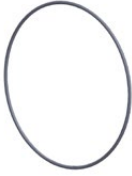


**Gear Joint Kit** (Includes quantity 1 each of part 6, 8, 10, 11, 12 and quantity of 2 of part 7.)

**Bearing Kit** (Includes quantity 1 each of part 1, 19 and quantity of 2 of part 15.)

**Seal Kit 87** (Includes quantity 1 each of part 5, 41 and quantity of 2 of part 13.)

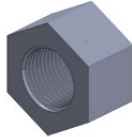
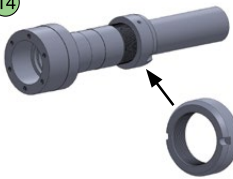
**Seal Kit 88** (Includes quantity 1 each of part 5, 41 and quantity of 2 each of part 12, 13.)

| Part                                                                                | Part Name                      | Continental Pump Part Number                           | Materials    |
|-------------------------------------------------------------------------------------|--------------------------------|--------------------------------------------------------|--------------|
|    | Radial Grease Seal             | PF0611CK                                               | Steel        |
|    | Bearing Cover Plate            | PF0341CK                                               | Cast Iron    |
|    | O-Ring for Bearing Cover Plate | BJ112QCK                                               | Buna         |
|   | Drive Shaft Head               | PF0971CK                                               | Carbon Steel |
|  | O-Ring for Shaft Head          | BE113QCK                                               | Buna         |
|  | Primary Thrust Plate           | PF0981CK                                               | Brass        |
|  | Rotor Keys (Set of 2)          | RF0761CK                                               | Carbon Steel |
|  | Ring Gear                      | AF0952CK<br>Not Sold Individually<br>See P/N: KPE951CK | Carbon Steel |

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| Part                                                                                | Part Name                                    | Continental Pump Part Number                           | Materials                       |
|-------------------------------------------------------------------------------------|----------------------------------------------|--------------------------------------------------------|---------------------------------|
|    | Lock Nut                                     | RF0581CK                                               | Carbon Steel                    |
|    | Gear Ball                                    | AF0951CK<br>Not Sold Individually<br>See P/N: KPE951CK | Carbon Steel                    |
|    | Secondary Thrust Plate                       | PF0982CK                                               | Brass                           |
|   | Seal Support                                 | PF0891CK                                               | Carbon Steel                    |
|  | Gear Joint Seal                              | PF087QCK<br>PF087BCK<br>PF087FCK                       | Buna<br>EPDM<br>Viton           |
|  | Drive Shaft with Bearing Lock Nut (PF0581CK) | PF0261CK<br>PF0266CK                                   | Carbon Steel<br>Stainless Steel |
|  | Tapered Roller Bearing (Cone and Cup)        | PF0311CK                                               | Carbon Steel                    |
|  | Bearing Spacer                               | PF0331CK                                               | Carbon Steel                    |

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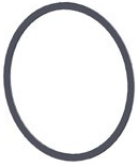
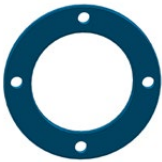
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| Part                                                                                | Part Name          | Continental Pump Part Number | Materials                       |
|-------------------------------------------------------------------------------------|--------------------|------------------------------|---------------------------------|
|    | Bearing Lock Plug  | PF0762CK                     | Steel                           |
|    | Bearing Lock Nut   | PF0581CK                     | Carbon Steel                    |
|    | Thrust Grease Seal | XK0621CK                     | Steel                           |
|   | Slinger Ring       | PF0771CK                     | Buna                            |
|  | Packing Gland Set  | PF041DCK<br>PF041SCK         | Carbon Steel<br>Stainless Steel |
|  | Packing (Braided)  | PF0423CK<br>PF0427CK         | Graphite PTFE<br>Teflon PTFE    |
|  | Lantern Ring Set   | PF0571CK                     | Plastic Teflon                  |
|  | Bearing Housing    | PF0051CK                     | Cast Iron                       |

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| Part                                                                                | Part Name                      | Continental Pump Part Number                 | Materials                               |
|-------------------------------------------------------------------------------------|--------------------------------|----------------------------------------------|-----------------------------------------|
|    | Suction Housing Retaining Ring | AG0085CK                                     | Steel                                   |
|    | Clamp Ring                     | AG0932CK                                     | Cast Iron                               |
|    | Suction Housing F012 and F022  | PF0021CK<br>PF0026CK                         | Cast Iron<br>Stainless Steel            |
|   | Suction Housing F036 and F050  | PF0022CK<br>PF0027CK                         | Cast Iron<br>Stainless Steel            |
|  | Suction Housing F065 and F090  | PF0031CK<br>PF0032CK                         | Cast Iron<br>Stainless Steel            |
|  | Stator 6F012<br>Carbon Steel   | C360EQCK<br>C360EBCK<br>C360ERCK<br>C360EFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator 1F022<br>Carbon Steel   | C310FQCK<br>C310FBCK<br>C310FRCK<br>C310FFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator 2F022<br>Carbon Steel   | C320FQCK<br>C320FBCK<br>C320FRCK<br>C320FFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |

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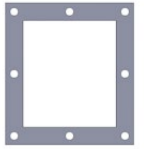
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| Part                                                                                | Part Name                       | Continental Pump Part Number                 | Materials                               |
|-------------------------------------------------------------------------------------|---------------------------------|----------------------------------------------|-----------------------------------------|
|    | Stator<br>4F022<br>Carbon Steel | C340FQCK<br>C340FBCK<br>C340FRCK<br>C340FFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|    | Stator<br>6F022<br>Carbon Steel | C360FQCK<br>C360FBCK<br>C360FRCK<br>C360FFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|    | Stator<br>1F036<br>Carbon Steel | C310GQCK<br>C310GBCK<br>C310GRCK<br>C310GFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|   | Stator<br>2F036<br>Carbon Steel | C320GQCK<br>C320GBCK<br>C320GRCK<br>C320GFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>4F036<br>Carbon Steel | C340GQCK<br>C340GBCK<br>C340GRCK<br>C340GFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>1F050<br>Carbon Steel | C3150QCK<br>C3150BCK<br>C3150RCK<br>C3150FCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>2F050<br>Carbon Steel | C3250QCK<br>C3250BCK<br>C3250RCK<br>C3250FCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>4F050<br>Carbon Steel | C3450QCK<br>C3450BCK<br>C3450RCK<br>C3450FCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |

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| Part                                                                                | Part Name                       | Continental Pump Part Number     | Materials                    |
|-------------------------------------------------------------------------------------|---------------------------------|----------------------------------|------------------------------|
|    | Stator Support<br>F012          | BF0383CK                         | Cast Iron                    |
|    | Stator Support<br>F022          | BF0381CK                         | Cast Iron                    |
|    | Stator Support<br>F036 and F050 | BF0382CK                         | Cast Iron                    |
|   | Inspection Plate                | BF0171CK<br>BF0176CK             | Cast Iron<br>Stainless Steel |
|  | Inspection Plate Gasket         | BF079QCK<br>BF079BCK<br>BF079FCK | Buna<br>EPDM<br>Viton        |
|  | Stator Gasket<br>F012           | BE085QCK<br>BE085BCK<br>BE085FCK | Buna<br>EPDM<br>Viton        |
|  | Stator Gasket<br>F022           | BF085QCK<br>BF085BCK<br>BF085FCK | Buna<br>EPDM<br>Viton        |
|  | Stator Gasket<br>F036 and F050  | BG085QCK<br>BG085BCK<br>BG085FCK | Buna<br>EPDM<br>Viton        |

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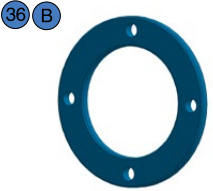
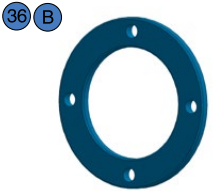
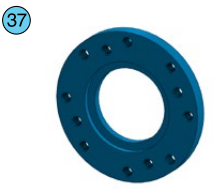
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| Part                                                                                | Part Name                                                  | Continental Pump Part Number | Materials |
|-------------------------------------------------------------------------------------|------------------------------------------------------------|------------------------------|-----------|
|    | Stator Retaining Ring<br>F012                              | AE0085CK                     | Steel     |
|    | Stator Retaining Ring<br>F022                              | AF0085CK                     | Steel     |
|    | Stator Retaining Ring<br>F036 and F050                     | AG0085CK                     | Steel     |
|   | Stator Ring Clip<br>F012<br>(6 Stage)                      | AF0933CK                     | Cast Iron |
|  | Stator Clamp Ring<br>F012<br>(6 Stage)                     | AF0992CK                     | Cast Iron |
|  | Stator Ring Clip<br>F022<br>(1, 2, 3, 4, and 6 Stage)      | AF0932CK                     | Cast Iron |
|  | Stator Clamp Ring<br>F022<br>(1, 2, and 3 Stage)           | AF0932CK                     | Cast Iron |
|  | Stator Ring Clip<br>F036 and F050<br>(1, 2, 3 and 4 Stage) | AG0932CK                     | Cast Iron |

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| Part                                                                                | Part Name                                                   | Continental Pump Part Number | Materials                    |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------|------------------------------|------------------------------|
|    | Stator Clamp Ring<br>F036 and F050<br>(1, 2, 3 and 4 Stage) | AG0932CK                     | Cast Iron                    |
|    | Stator Clamp Ring<br>F022<br>(4 and 6 Stage)                | AF0993CK                     | Cast Iron                    |
|    | Discharge Flange<br>F012<br>(6 Stage)                       | BF0120CK<br>BF0125CK         | Cast Iron<br>Stainless Steel |
|   | Discharge Flange<br>F022<br>(1, 2, and 3 Stage)             | BF0121CK<br>BF0126CK         | Cast Iron<br>Stainless Steel |
|  | Discharge Flange<br>F036 and F050<br>(1, 2, 3 and 4 Stage)  | BG0121CK<br>BG0126CK         | Cast Iron<br>Stainless Steel |
|  | Discharge Flange<br>F022<br>(4 and 6 Stage)                 | BF0122CK<br>BF0127CK         | Cast Iron<br>Stainless Steel |
|  | Connecting Rod<br>F012, F022, F036 and F050                 | PF0251CK<br>PF0256CK         | Cast Iron<br>Stainless Steel |
|  | Gear Joint Shell                                            | PF0911CK<br>PF0916CK         | Cast Iron<br>Stainless Steel |

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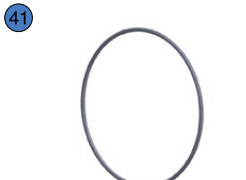
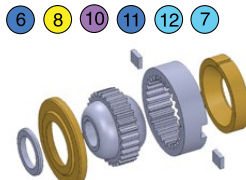
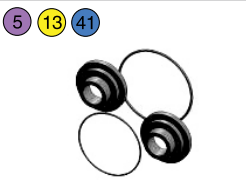
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| Part                                                                                | Part Name      | Continental Pump Part Number | Materials                       |
|-------------------------------------------------------------------------------------|----------------|------------------------------|---------------------------------|
|    | Rotor<br>6F012 | C76FE1CK<br>C86FE1CK         | Cast Iron<br>Stainless Steel    |
|    | Rotor<br>1F022 | C71FF1CK<br>C81FF1CK         | Cast Iron<br>Stainless Steel    |
|    | Rotor<br>2F022 | C72FF1CK<br>C82FF1CK         | Carbon Steel<br>Stainless Steel |
|   | Rotor<br>4F022 | C74FF1CK<br>C84FF1CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>6F022 | C76FF1CK<br>C86FF1CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>1F036 | C71FG1CK<br>C81FG1CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>2F036 | C72FG1CK<br>C82FG1CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>4F036 | C74FG1CK<br>C84FG1CK         | Carbon Steel<br>Stainless Steel |

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| Part                                                                                | Part Name                                                                                                                                                                                                                                                                 | Continental Pump Part Number           | Materials                                                    |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|--------------------------------------------------------------|
|    | Rotor<br>1F050                                                                                                                                                                                                                                                            | C71F51CK<br>C81F51CK                   | Carbon Steel<br>Stainless Steel                              |
|    | Rotor<br>2F050                                                                                                                                                                                                                                                            | C72F51CK<br>C82F51CK                   | Carbon Steel<br>Stainless Steel                              |
|    | Rotor<br>4F050                                                                                                                                                                                                                                                            | C74F51CK<br>C84F51CK                   | Carbon Steel<br>Stainless Steel                              |
|   | O-Ring for Gear Joint Shell                                                                                                                                                                                                                                               | PF113QCK<br>PF113BCK<br>PF113FCK       | Buna<br>EPDM<br>Viton                                        |
| <b>TARBY Style</b>                                                                  |                                                                                                                                                                                                                                                                           |                                        |                                                              |
|  | O-Ring for Gear Joint Shell                                                                                                                                                                                                                                               | PF113QCK/T<br>PF113BCK/T<br>PF113FCK/T | Buna<br>EPDM<br>Viton                                        |
|  | Head Ring (2 Piece)<br>F012, F022, F036 and F050                                                                                                                                                                                                                          | PF033DCK<br>PF033SCK                   | Carbon Steel<br>Stainless Steel                              |
|  | <b>Gear Joint Kit</b><br><br>Includes:<br>( <b>RF0761</b> ) Rotor Keys (Set of 2), ( <b>AF0952</b> ) 1 Ring Gear, ( <b>AF0951</b> ) 1 Gear Ball, ( <b>PF0981</b> ) 1 Thrust Plate Primary, ( <b>PF0982</b> ) 1 Thrust Plate Secondary and ( <b>PF0891</b> ) Seal Supports | KPF951CK                               | Carbon Steel                                                 |
|  | <b>Gear Joint Seal Kit</b><br><br>Includes:<br>( <b>PF087</b> <u>*</u> ) 2 Gear Joint Seals,<br>( <b>BE111</b> <u>*</u> ) 1 Drive Shaft Head O-Ring and<br>( <b>PF113</b> <u>*</u> ) 1 Rotor Head O-Ring<br><i>* Select material code Q, B or F</i>                       | KPF87QCK<br>KPF87BCK<br>KPF87FCK       | Buna ( <b>Q</b> )<br>EPDM ( <b>B</b> )<br>Viton ( <b>F</b> ) |

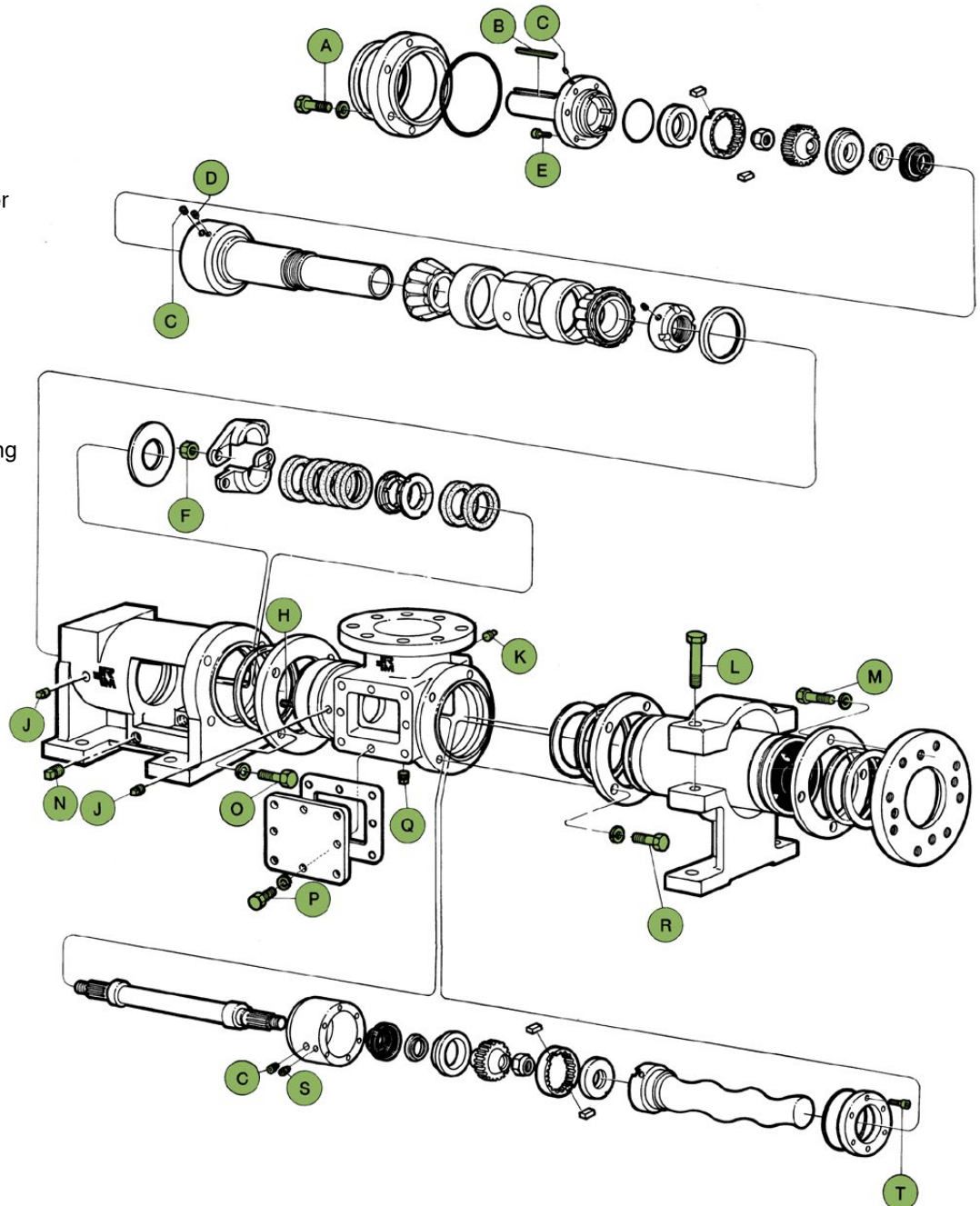
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| Part                                                                              | Part Name                                                                                                                                                                                                                                                                 | Continental Pump Part Number           | Materials                         |
|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|-----------------------------------|
| <b>TARBY Style</b>                                                                | <b>Gear Joint Seal Kit (NEW STYLE)</b><br>Includes:<br>(PF087 <u>  </u> */T) 2 Gear Joint Seals,<br>(BE113 <u>  </u> */T) 1 Drive Shaft Head O-Ring and<br>(PF113 <u>  </u> */T) 1 Rotor Head O-Ring<br><i>* Select material code Q, B or F</i>                           | KPF87QCK/T<br>KPF87BCK/T<br>KPF87FCK/T | Buna (Q)<br>EPDM (B)<br>Viton (F) |
|  | <b>Gear Joint Seal Kit (NEW STYLE)</b><br>Includes:<br>(PF087 <u>  </u> *) 2 Gear Joint Seals,<br>(PF0891) 2 Seal Supports,<br>(BE113 <u>  </u> *) 1 Drive Shaft Head O-Ring and<br>(PF113 <u>  </u> *) 1 Rotor Head O-Ring<br><i>* Select material code Q or F</i>       | KPF88QCK<br>KPF88FCK                   | Buna (Q)<br>Viton (F)             |
| <b>TARBY Style</b>                                                                | <b>Gear Joint Seal Kit (NEW STYLE)</b><br>Includes:<br>(PF087 <u>  </u> */T) 2 Gear Joint Seals,<br>(PF0891) 2 Seal Supports,<br>(BE111 <u>  </u> */T) 1 Drive Shaft Head O-Ring and<br>(PF113 <u>  </u> */T) 1 Rotor Head O-Ring<br><i>* Select material code Q or F</i> | KPF88QCK/T<br>KPF88FCK/T               | Buna (Q)<br>Viton (F)             |
|  | <b>Bearing Kit (G1)</b><br>Includes:<br>(PF0311) 2 Roller Bearings,<br>(PF0611) 1 Radial Grease Seal and<br>(XK0621) 1 Thrust Grease Seal                                                                                                                                 | KPF291CK                               | Carbon Steel                      |

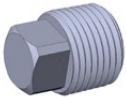
- (A) Hex Head Screw w/ Lock Washer
- (B) Shaft Key
- (C) Pipe Plug (Stainless Steel)
- (D) Set Screw (with thread seating compound)
- (E) Socket Head Screw
- (F) Hex Nut, Packing
- (G) Hex Head Screw Lock Washer
- (H) Stud, Packing
- (J) Pipe Plug
- (K) Zerk Fitting
- (L) Hex Head Bolt
- (M) Hex Head Screw w/ Lock Washer
- (N) Pipe Plug
- (O) Hex Head Screw Lock Washer
- (P) Set Screw (Stainless Steel with Thread Sealing Compound)
- (Q) Socket Head Screw
- (R) Set Screw
- (S) Set Screw for Gear Joint Shell
- (T) Socket Head Screw for Head Ring



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| Part                                                                                | Part Name                                                                                                     | Continental Pump Part Number | Materials       |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|------------------------------|-----------------|
|    | 1/8" NPT Pipe Plug<br>for Drive Shaft Head, Drive Shaft<br>and Gear Joint Shell<br>(3 Required)               | C                            | Stainless Steel |
|    | 5/16" – 18 x 3/4" Set Screw<br>for Gear Joint Shell                                                           | D                            | Steel           |
|    | 3/8" – 16 x 2 1/2" NPT Pipe Plug<br>for Drive Shaft Head, Drive Shaft<br>and Gear Joint Shell<br>(2 Required) | H                            | Steel           |
|   | 3/4" NPT Pipe Plug<br>for Bearing Housing<br>(3 Required)                                                     | N                            | Steel           |
|  | 5/16" – 18 x 5/8" Set Screw<br>for Gear Joint Shell                                                           | S                            | Stainless Steel |
|  | 10 – 24 x 1/2" Socket Head Screw<br>for Head Ring<br>(Set of 6)                                               | T                            | Steel           |

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| Ref. No. | Description                                                    | Drive End                                                                    |          |                                                                                                          |             |                                                                                                        |             |                                                                                      |             |
|----------|----------------------------------------------------------------|------------------------------------------------------------------------------|----------|----------------------------------------------------------------------------------------------------------|-------------|--------------------------------------------------------------------------------------------------------|-------------|--------------------------------------------------------------------------------------|-------------|
|          |                                                                | E                                                                            | Qty      | F                                                                                                        | Qty         | G                                                                                                      | Qty         | H                                                                                    | Qty         |
| (A)      | Hex Head Screw<br>Lock Washer                                  | 3/8-16 x 1-3/4<br>3/8                                                        | 6<br>6   | 1/2-13 x 1-3/4<br>1/2                                                                                    | 6<br>6      | 1/2-13 x 2<br>1/2                                                                                      | 6<br>6      | 5/8-11 x 2<br>5/8                                                                    | 6<br>6      |
| (B)      | Shaft Key                                                      | 1/2 x 1/2 x 3-3/4                                                            | 1        | 1/2 x 1/2 x 3-3/4                                                                                        | 1           | 5/8 x 5/8 x 3-1/2                                                                                      | 1           | 3/4 x 3/4 x 3-1/4                                                                    | 1           |
| (C)      | Pipe Plug<br>(stainless steel)                                 | 1/8 NPT                                                                      | 3        | 1/8 NPT                                                                                                  | 3           | 1/8 NPT                                                                                                | 3           | 1/8 NPT                                                                              | 3           |
| (D)      | Set Screw (with<br>thread sealing<br>compound)                 | Not Required                                                                 |          | 5/16-18 x 3/4                                                                                            | 1           | 3/8-16 x 1                                                                                             | 1           | 3/8-16 x 1                                                                           | 1           |
| (E)      | Socket Head Screw                                              | 3/8-16 x 3/4                                                                 | 6        | 1/2-13 x 1                                                                                               | 6           | 1/2-13 x 1-1/4                                                                                         | 6           | 5/8-11 x 1-1/4                                                                       | 6           |
| (F)      | Hex Nut, Packing                                               | 3/8-16                                                                       | 2        | 3/8-16                                                                                                   | 2           | 1/2-13                                                                                                 | 2           | 5/8-11                                                                               | 2           |
| (G)      | Hex Head Screw<br>Lock Washer                                  | Not Required                                                                 |          | Not Required                                                                                             |             | Not Required                                                                                           |             | Not Required                                                                         |             |
| (H)      | Stud, Packing                                                  | 3/8-16 x 2-1/2                                                               | 2        | 3/8-16 x 2-1/2                                                                                           | 2           | 1/2-13 x 3-1/2                                                                                         | 2           | 5/8-11 x 4                                                                           | 2           |
| (J)      | Pipe Plug                                                      | 1/8 NPT                                                                      | 1        | 1/8 NPT                                                                                                  | 1           | 1/8 NPT                                                                                                | 1           | 1/8 NPT                                                                              | 1           |
| (K)      | Zerk Fitting                                                   | 1/8 NPT                                                                      | 1        | 1/8 NPT                                                                                                  | 1           | 1/8 NPT                                                                                                | 1           | 1/8 NPT                                                                              | 1           |
| (L)      | Hex Head Bolt                                                  | E008G1, E012G1, E022G1<br>5/8-11 x 3-1/4<br>E036G1, E050G1<br>3/4-10 x 3-1/2 | 4<br>2   | F012G1, F022G1<br>5/8-11 x 3-1/4<br>F036G1, F050G1<br>3/4-10 x 3-1/2<br>F065G1, F090G1<br>3/4-10 x 4-1/2 | 6<br>4<br>2 | G022G1, G036G1, G050G1<br>5/8-11 x 3-1/4<br>3/4-10 x 3-1/2<br>G065G1, G090G1, G115G1<br>3/4-10 x 4-1/2 | 4<br>6<br>2 | H065G1, H090G1, H115G1, H175G1<br>3/4-10 x 4-1/2<br>H065G1, H090G1<br>3/4-10 x 3-1/2 | 6<br>6<br>6 |
| (M)      | Hex Head Screw<br>Lock Washer                                  | 1 & 2E008G1, 1 & 2E012G1, 1, 2 & 4E022G1<br>5/8-11 x 1-1/2<br>5/8            | 4<br>4   | 1 & 2F022G1<br>5/8-11 x 1-1/2<br>5/8                                                                     | 4<br>4      | 1 & 2G036G1, 1 & 2G050G1<br>3/4-10 x 1-3/4<br>3/4                                                      | 4<br>4      | 1 & 2H065G1, 1 & 2H090G1, 2 & 4H115G1<br>3/4-10 x 2<br>3/4                           | 6<br>6      |
|          | Hex Head Screw<br>Lock Washer                                  | 1 & 2E050G1, 4E012G1<br>3/4-10 x 1-3/4<br>3/4                                | 8<br>8   | 1 & 2F090G1, 4 & 6F022G1<br>3/4-10 x 2<br>3/4                                                            | 12<br>12    | 1 & 2G115G1, 6G022G1, 6G036G1, 6G050G1<br>3/4-10 x 2<br>3/4                                            | 12<br>12    | 6H036G1, 6H050G1, 4 & 6H065G1, 4 & 6H090G1<br>3/4-10 x 2<br>3/4                      | 12<br>12    |
|          | Hex Head Screw<br>Lock Washer                                  | 1 & 2E036G1<br>3/4-10 x 1-3/4<br>3/4                                         | 4<br>4   | 1, 2 & 4F036G1, 1, 2 & 4F050G1<br>3/4-10 x 1-3/4<br>3/4                                                  | 4<br>4      | 4G036G1, 4G050G1, 1 & 2G090G1<br>3/4-10 x 2<br>3/4                                                     | 6<br>6      | 1 & 2H175G1<br>3/4-10 x 2<br>3/4                                                     | 8<br>8      |
|          | Hex Head Screw<br>Lock Washer                                  |                                                                              |          | 6F012G1<br>3/4-10 x 2<br>3/4                                                                             | 8<br>8      |                                                                                                        |             |                                                                                      |             |
|          | Hex Head Screw<br>Lock Washer                                  |                                                                              |          | 1 & 2F065G1<br>3/4-10 x 2<br>3/4                                                                         | 6<br>6      |                                                                                                        |             |                                                                                      |             |
| (N)      | Pipe Plug                                                      | 3/4 NPT                                                                      | 2        | 3/4 NPT                                                                                                  | 2           | 3/4 NPT                                                                                                | 2           | 3/4 NPT                                                                              | 2           |
| (O)      | Hex Head Screw<br>Lock Washer                                  | 5/8-11 x 1-3/4<br>5/8                                                        | 4<br>4   | 3/4-10 x 2<br>3/4                                                                                        | 4<br>4      | 3/4-10 x 2<br>3/4                                                                                      | 6<br>6      | 3/4-10 x 2<br>3/4                                                                    | 6<br>6      |
| (P)      | Hex Head Screw<br>Lock Washer                                  | 5/16-18 x 1<br>5/16                                                          | 16<br>16 | 3/8-16 x 1<br>3/8                                                                                        | 16<br>16    | 3/8-16 x 1<br>3/8                                                                                      | 16<br>16    | 1/2-13 x 1-1/4<br>1/2                                                                | 16<br>16    |
| (Q)      | Pipe Plug                                                      | 3/4 NPT                                                                      | 1        | 3/4 NPT                                                                                                  | 1           | 3/4 NPT                                                                                                | 1           | 3/4 NPT                                                                              | 1           |
| (R)      | Hex Head Screw<br>Lock Washer                                  | E008G1, E012G1, E022G1<br>5/8-11 x 1-1/2<br>5/8                              | 4<br>4   | F012G1<br>5/8-11 x 2<br>5/8                                                                              | 4<br>4      | G022G1<br>3/4-10 x 2-1/2<br>3/4                                                                        | 4<br>4      | H036G1, H050G1<br>3/4-10 x 2-1/2<br>3/4                                              | 6<br>6      |
|          | Hex Head Screw<br>Lock Washer                                  | E036G1<br>3/4-10 x 2<br>3/4                                                  | 4<br>4   | F022G1<br>5/8-11 x 1-1/2<br>5/8                                                                          | 4<br>4      | G036G1, G050G1<br>3/4-10 x 2<br>3/4                                                                    | 4<br>4      | H065G1, H090G1, H115G1<br>3/4-10 x 2<br>3/4                                          | 6<br>6      |
|          | Hex Head Screw<br>Lock Washer                                  |                                                                              |          | F036G1, F050G1<br>3/4-10 x 2-1/4<br>3/4                                                                  | 4<br>4      | G065G1, G090G1<br>3/4-10 x 2<br>3/4                                                                    | 6<br>6      | H175G1<br>3/4-10 x 2<br>3/4                                                          | 8<br>8      |
|          | Hex Head Screw<br>Lock Washer                                  |                                                                              |          | F065G1<br>3/4-10 x 2-1/4<br>3/4                                                                          | 6<br>6      |                                                                                                        |             |                                                                                      |             |
| (S)      | Set Screw (stainless<br>steel with thread<br>sealing compound) | 5/16-18 x 5/8                                                                | 1        | 5/16-18 x 5/8                                                                                            | 1           | 5/16-18 x 5/8                                                                                          | 1           | 5/16-18 x 5/8                                                                        | 1           |
| (T)      | Socket Head Screw                                              | 10-24 x 1/2                                                                  | 6        | 1/4-20 x 5/8                                                                                             | 6           | 1/4-20 x 3/4                                                                                           | 6           | 5/16-18 x 3/4                                                                        | 6           |