



# CK 2000 Series

## G Frame

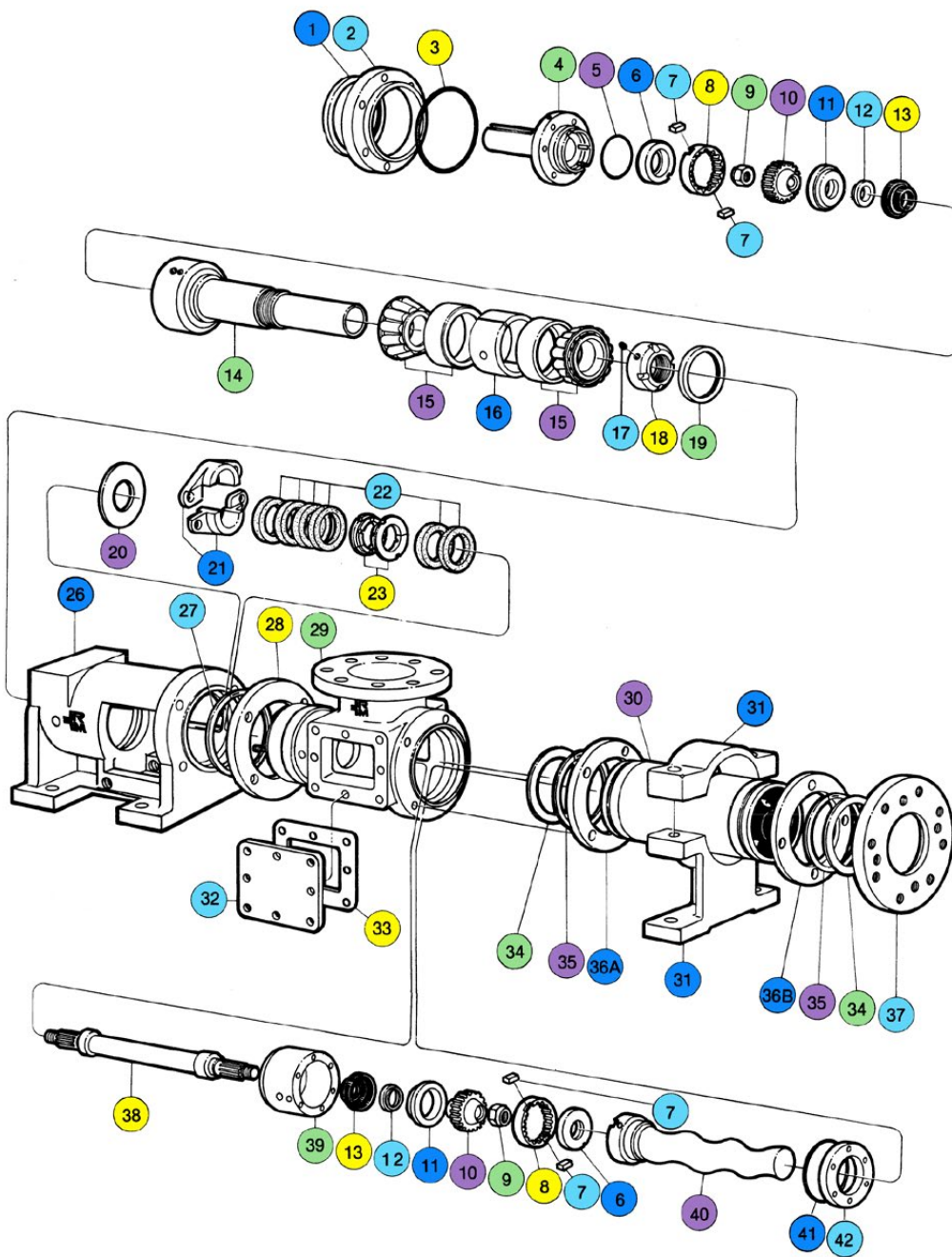


### **Continental Pump Company**

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- 1 Radial Grease Seal
- 2 Bearing Cover Plate
- 3 O-Ring for Bearing Cover Plate
- 4 Drive Shaft Head
- 5 O-Ring for Shaft Head
- 6 Primary Thrust Plate
- 7 Rotor Key
- 8 Ring Gear
- 9 Lock Nut
- 10 Gear Ball
- 11 Secondary Thrust Plate
- 12 Seal Support
- 13 Gear Joint Seal
- 14 Drive Shaft
- 15 Tapered Roller Bearing
- 16 Bearing Spacer
- 17 Bearing Lock Plug
- 18 Bearing Lock Nut
- 19 Thrust Grease Seal
- 20 Slinger Ring
- 21 Packing Gland Set
- 22 Packing
- 23 Lantern Ring Set
- 26 Bearing Housing
- 27 Suction Housing Retaining Ring
- 28 Clamp Ring
- 29 Suction Housing
- 30 Stator
- 31 Stator Support
- 32 Inspection Plate
- 33 Inspection Plate Gasket
- 34 Stator Gasket
- 35 Stator Retaining Ring
- 36 A Stator Ring Clip
- 36 B Stator Clamp Ring
- 37 Discharge Flange
- 38 Connecting Rod
- 39 Gear Joint Shell
- 40 Rotor
- 41 O-Ring for Rotor Head
- 42 Head Ring

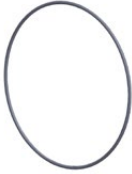


**Gear Joint Kit** (Includes quantity 1 each of part 6, 8, 10, 11, 12 and quantity of 2 of part 7.)

**Bearing Kit** (Includes quantity 1 each of part 1, 19 and quantity of 2 of part 15.)

**Seal Kit 87** (Includes quantity 1 each of part 5, 41 and quantity of 2 of part 13.)

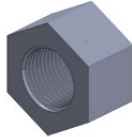
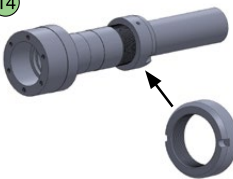
**Seal Kit 88** (Includes quantity 1 each of part 5, 41 and quantity of 2 each of part 12, 13.)

| Part                                                                                | Part Name                      | Continental Pump Part Number                           | Materials    |
|-------------------------------------------------------------------------------------|--------------------------------|--------------------------------------------------------|--------------|
|    | Radial Grease Seal             | PG0611CK                                               | Steel        |
|    | Bearing Cover Plate            | PG0341CK                                               | Cast Iron    |
|    | O-Ring for Bearing Cover Plate | BK113QCK                                               | Buna         |
|   | Drive Shaft Head               | PG0971CK                                               | Carbon Steel |
|  | O-Ring for Shaft Head          | BG113QCK                                               | Buna         |
|  | Primary Thrust Plate           | PG0981CK                                               | Brass        |
|  | Rotor Keys (Set of 2)          | RG0761CK                                               | Carbon Steel |
|  | Ring Gear                      | AG0952CK<br>Not Sold Individually<br>See P/N: KPG951CK | Carbon Steel |

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| Part                                                                                | Part Name                                       | Continental Pump Part Number                           | Materials                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------|--------------------------------------------------------|---------------------------------|
|    | Lock Nut                                        | RG0581CK                                               | Carbon Steel                    |
|    | Gear Ball                                       | AG0951CK<br>Not Sold Individually<br>See P/N: KPG951CK | Carbon Steel                    |
|    | Secondary Thrust Plate                          | PG0982CK                                               | Brass                           |
|   | Seal Support                                    | PG0891CK                                               | Carbon Steel                    |
|  | Gear Joint Seal                                 | PG087QCK<br>PG087BCK<br>PG087FCK                       | Buna<br>EPDM<br>Viton           |
|  | Drive Shaft with Bearing Lock Nut<br>(PG0581CK) | PG0261CK<br>PG0266CK                                   | Carbon Steel<br>Stainless Steel |
|  | Tapered Roller Bearing<br>(Cone and Cup)        | PG0311CK                                               | Carbon Steel                    |
|  | Bearing Spacer                                  | PG0331CK                                               | Carbon Steel                    |

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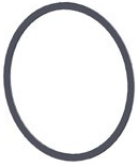
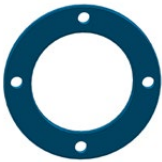
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| Part                                                                                | Part Name          | Continental Pump Part Number | Materials                       |
|-------------------------------------------------------------------------------------|--------------------|------------------------------|---------------------------------|
|    | Bearing Lock Plug  | P10762CK                     | Steel                           |
|    | Bearing Lock Nut   | PG0581CK                     | Carbon Steel                    |
|    | Thrust Grease Seal | PG0621CK                     | Steel                           |
|   | Slinger Ring       | PG0771CK                     | Buna                            |
|  | Packing Gland Set  | PG041DCK<br>PG041SCK         | Carbon Steel<br>Stainless Steel |
|  | Packing (Braided)  | PG0423CK<br>PG0427CK         | Graphite PTFE<br>Teflon PTFE    |
|  | Lantern Ring Set   | PG0571CK                     | Plastic Teflon                  |
|  | Bearing Housing    | PG0051CK                     | Cast Iron                       |

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| Part                                                                                | Part Name                              | Continental Pump Part Number                 | Materials                               |
|-------------------------------------------------------------------------------------|----------------------------------------|----------------------------------------------|-----------------------------------------|
|    | Suction Housing Retaining Ring         | PG0085CK                                     | Steel                                   |
|    | Clamp Ring                             | PG0932CK                                     | Cast Iron                               |
|    | Suction Housing<br>G022, G036 and E050 | PG0021CK<br>PG0026CK                         | Cast Iron<br>Stainless Steel            |
|   | Suction Housing<br>G065 and G090       | PG0022CK<br>PG0027CK                         | Cast Iron<br>Stainless Steel            |
|  | Suction Housing<br>G115                | PG0031CK<br>PG0032CK                         | Cast Iron<br>Stainless Steel            |
|  | Stator<br>6G022<br>Carbon Steel        | C360FQCK<br>C360FBCK<br>C360FRCK<br>C360FFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>1G036<br>Carbon Steel        | C310GQCK<br>C310GBCK<br>C310GRCK<br>C310GFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>2G036<br>Carbon Steel        | C320GQCK<br>C320GBCK<br>C320GRCK<br>C320GFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |

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| Part                                                                                | Part Name                       | Continental Pump Part Number                 | Materials                               |
|-------------------------------------------------------------------------------------|---------------------------------|----------------------------------------------|-----------------------------------------|
|    | Stator<br>4G036<br>Carbon Steel | C340GQCK<br>C340GBCK<br>C340GRCK<br>C340GFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|    | Stator<br>6G036<br>Carbon Steel | C360GQCK<br>C360GBCK<br>C360GRCK<br>C360GFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|    | Stator<br>2G050<br>Carbon Steel | C3250QCK<br>C3250BCK<br>C3250RCK<br>C3250FCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|   | Stator<br>4G050<br>Carbon Steel | C3450QCK<br>C3450BCK<br>C3450RCK<br>C3450FCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>6G050<br>Carbon Steel | C3650QCK<br>C3650BCK<br>C3650RCK<br>C3650FCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>1G065<br>Carbon Steel | C310HQCK<br>C310HBCK<br>C310HRCK<br>C310HFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>2G065<br>Carbon Steel | C320HQCK<br>C320HBCK<br>C320HRCK<br>C320HFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>4G065<br>Carbon Steel | C340HQCK<br>C340HBCK<br>C340HRCK<br>C340HFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |

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| Part                                                                                | Part Name                             | Continental Pump Part Number                 | Materials                               |
|-------------------------------------------------------------------------------------|---------------------------------------|----------------------------------------------|-----------------------------------------|
|    | Stator<br>1G090<br>Carbon Steel       | C3190QCK<br>C3190BCK<br>C3190RCK<br>C3190FCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|    | Stator<br>2G090<br>Carbon Steel       | C3290QCK<br>C3290BCK<br>C3290RCK<br>C3290FCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|    | Stator<br>4G090<br>Carbon Steel       | C3490QCK<br>C3490BCK<br>C3490RCK<br>C3490FCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|   | Stator<br>1G115<br>Carbon Steel       | C310JQCK<br>C310JBCK<br>C310JRCK<br>C310JFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator<br>2G115<br>Carbon Steel       | C320JQCK<br>C320JBCK<br>C320JRCK<br>C320JFCK | Buna<br>EPDM<br>Natural Rubber<br>Viton |
|  | Stator Support<br>G022                | BG0383CK                                     | Cast Iron                               |
|  | Stator Support<br>G036 and G050       | BG0381CK                                     | Cast Iron                               |
|  | Stator Support<br>G065, G090 and G115 | BG0382CK                                     | Cast Iron                               |

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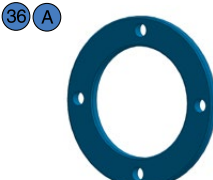
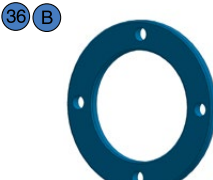
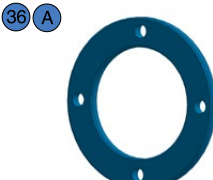
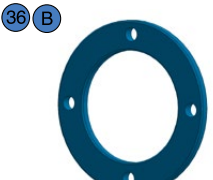
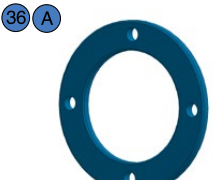
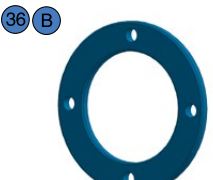
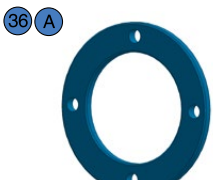
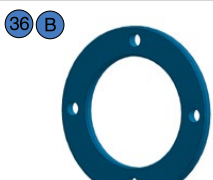
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| Part                                                                                | Part Name                                    | Continental Pump Part Number     | Materials                    |
|-------------------------------------------------------------------------------------|----------------------------------------------|----------------------------------|------------------------------|
|    | Inspection Plate                             | BF0171CK<br>BF0176CK             | Cast Iron<br>Stainless Steel |
|    | Inspection Plate Gasket                      | BF079QCK<br>BF079BCK<br>BF079FCK | Buna<br>EPDM<br>Viton        |
|    | Stator Gasket<br>G022                        | BF085QCK<br>BF085BCK<br>BF085FCK | Buna<br>EPDM<br>Viton        |
|   | Stator Gasket<br>G036 and G050               | BG085QCK<br>BG085BCK<br>BG085FCK | Buna<br>EPDM<br>Viton        |
|  | Stator Gasket<br>G065, G090 and G115         | BH085QCK<br>BH085BCK<br>BH085FCK | Buna<br>EPDM<br>Viton        |
|  | Stator Retaining Ring<br>G022                | AF0085CK                         | Steel                        |
|  | Stator Retaining Ring<br>G036 and G050       | AG0085CK                         | Steel                        |
|  | Stator Retaining Ring<br>G065, G090 and G115 | AH0085CK                         | Steel                        |

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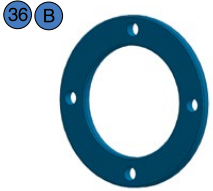
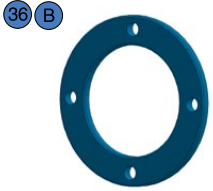
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| Part                                                                                | Part Name                                                      | Continental Pump Part Number | Materials |
|-------------------------------------------------------------------------------------|----------------------------------------------------------------|------------------------------|-----------|
|    | Stator Ring Clip<br>G022<br>(6 Stage)                          | AG0933CK                     | Cast Iron |
|    | Stator Clamp Ring<br>G022<br>(6 Stage)                         | AG0992CK                     | Cast Iron |
|    | Stator Ring Clip<br>G036 and G050<br>(1, 2, 3, 4, and 6 Stage) | AG0932CK                     | Cast Iron |
|   | Stator Clamp Ring<br>G036 and G050<br>(1, 2, and 3 Stage)      | AG0932CK                     | Cast Iron |
|  | Stator Ring Clip<br>G065 and G090<br>(1, 2, 3 and 4 Stage)     | AH0932CK                     | Cast Iron |
|  | Stator Clamp Ring<br>G065 and G090<br>(1, 2, 3 and 4 Stage)    | AH0932CK                     | Cast Iron |
|  | Stator Ring Clip<br>G115<br>(1, 2 and 3 Stage)                 | AH0932CK                     | Cast Iron |
|  | Stator Clamp Ring<br>G115<br>(1, 2 and 3 Stage)                | AH0932CK                     | Cast Iron |

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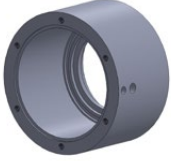
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| Part                                                                                | Part Name                                                  | Continental Pump Part Number | Materials                    |
|-------------------------------------------------------------------------------------|------------------------------------------------------------|------------------------------|------------------------------|
|    | Stator Clamp Ring<br>G036<br>(4 and 6 Stage)               | AG0993CK                     | Cast Iron                    |
|    | Stator Clamp Ring<br>G050<br>(4 and 6 Stage)               | AG0993CK                     | Cast Iron                    |
|    | Discharge Flange<br>G022<br>(6 Stage)                      | BG0120CK<br>BG0125CK         | Cast Iron<br>Stainless Steel |
|   | Discharge Flange<br>G036 and G050<br>(1, 2, and 3 Stage)   | BG0121CK<br>BG0126CK         | Cast Iron<br>Stainless Steel |
|  | Discharge Flange<br>G065 and G090<br>(1, 2, 3 and 4 Stage) | BH0121CK<br>BH0126CK         | Cast Iron<br>Stainless Steel |
|  | Discharge Flange<br>G115<br>(1, 2 and 3 Stage)             | BJ0121CK<br>BJ0126CK         | Cast Iron<br>Stainless Steel |
|  | Discharge Flange<br>G036 and G050<br>(4 and 6 Stage)       | BG0122CK<br>BG0127CK         | Cast Iron<br>Stainless Steel |
|  | Connecting Rod<br>G022, G036, G050, G065<br>and G090       | PG0251CK<br>PG0256CK         | Cast Iron<br>Stainless Steel |

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| Part                                                                                | Part Name              | Continental Pump Part Number | Materials                       |
|-------------------------------------------------------------------------------------|------------------------|------------------------------|---------------------------------|
|    | Connecting Rod<br>G115 | PG0252CK<br>PG0257CK         | Cast Iron<br>Stainless Steel    |
|    | Gear Joint Shell       | PG0911CK<br>PG0916CK         | Cast Iron<br>Stainless Steel    |
|    | Rotor<br>6G022         | C76GF1CK<br>C86GF1CK         | Cast Iron<br>Stainless Steel    |
|   | Rotor<br>1G036         | C71GG1CK<br>C81GG1CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>2G036         | C72GG1CK<br>C82GG1CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>4G036         | C74GG1CK<br>C84GG1CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>6G036         | C76GG1CK<br>C86GG1CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>2G050         | C72G51CK<br>C82G51CK         | Carbon Steel<br>Stainless Steel |

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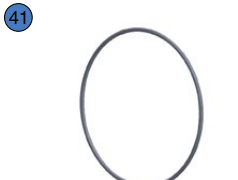
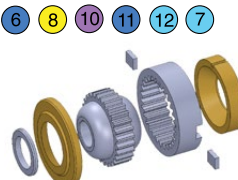
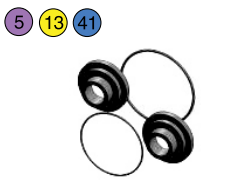
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| Part                                                                                | Part Name      | Continental Pump Part Number | Materials                       |
|-------------------------------------------------------------------------------------|----------------|------------------------------|---------------------------------|
|    | Rotor<br>4G050 | C74G51CK<br>C84G51CK         | Carbon Steel<br>Stainless Steel |
|    | Rotor<br>6G050 | C76G51CK<br>C86G51CK         | Carbon Steel<br>Stainless Steel |
|    | Rotor<br>1G065 | C71GH1CK<br>C81GH1CK         | Carbon Steel<br>Stainless Steel |
|   | Rotor<br>2G065 | C72GH1CK<br>C82GH1CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>4G065 | C74GH1CK<br>C84GH1CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>1G090 | C71G91CK<br>C81G91CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>2G090 | C72G91CK<br>C82G91CK         | Carbon Steel<br>Stainless Steel |
|  | Rotor<br>4G090 | C74G91CK<br>C84G91CK         | Carbon Steel<br>Stainless Steel |

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| Part                                                                                | Part Name                                                                                                                                                                                                                   | Continental Pump Part Number     | Materials                         |
|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|-----------------------------------|
|    | Rotor<br>1G115                                                                                                                                                                                                              | C71GJ1CK<br>C81GJ1CK             | Carbon Steel<br>Stainless Steel   |
|    | Rotor<br>2G115                                                                                                                                                                                                              | C72GJ1CK<br>C82GJ1CK             | Carbon Steel<br>Stainless Steel   |
|    | O-Ring for Gear Joint Shell                                                                                                                                                                                                 | PG113QCK<br>PG113BCK<br>PG113FCK | Buna<br>EPDM<br>Viton             |
|   | Head Ring (2 Piece)<br>G022, G036 and G050                                                                                                                                                                                  | PG033DCK<br>PG033SCK             | Carbon Steel<br>Stainless Steel   |
|  | Head Ring (2 Piece)<br>G065, G090 and G115                                                                                                                                                                                  | PG034DCK<br>PG034SCK             | Carbon Steel<br>Stainless Steel   |
|  | <b>Gear Joint Kit</b><br>Includes:<br>(RG0761) Rotor Keys (Set of 2), (AG0952) 1 Ring Gear, (AG0951) 1 Gear Ball, (PF0981) 1 Thrust Plate Primary, (PG0982) 1 Thrust Plate Secondary and (PG0891) Seal Supports             | KPG951CK                         | Carbon Steel                      |
|  | <b>Gear Joint Seal Kit</b><br>Includes:<br>(PG087*) 2 Gear Joint Seals,<br>(PG113*) 1 Drive Shaft Head O-Ring and<br>(BG114*) 1 Rotor Head O-Ring<br>* Select material code Q, B or F                                       | KPG87QCK<br>KPG87BCK<br>KPG87FCK | Buna (Q)<br>EPDM (B)<br>Viton (F) |
|  | <b>Gear Joint Seal Kit (NEW STYLE)</b><br>Includes:<br>(PG087*) 2 Gear Joint Seals,<br>(PG0891) 2 Seal Supports,<br>(PG113*) 1 Drive Shaft Head O-Ring and<br>(BG113*) 1 Rotor Head O-Ring<br>* Select material code Q or F | KPG88QCK<br>KPG88FCK             | Buna (Q)<br>Viton (F)             |

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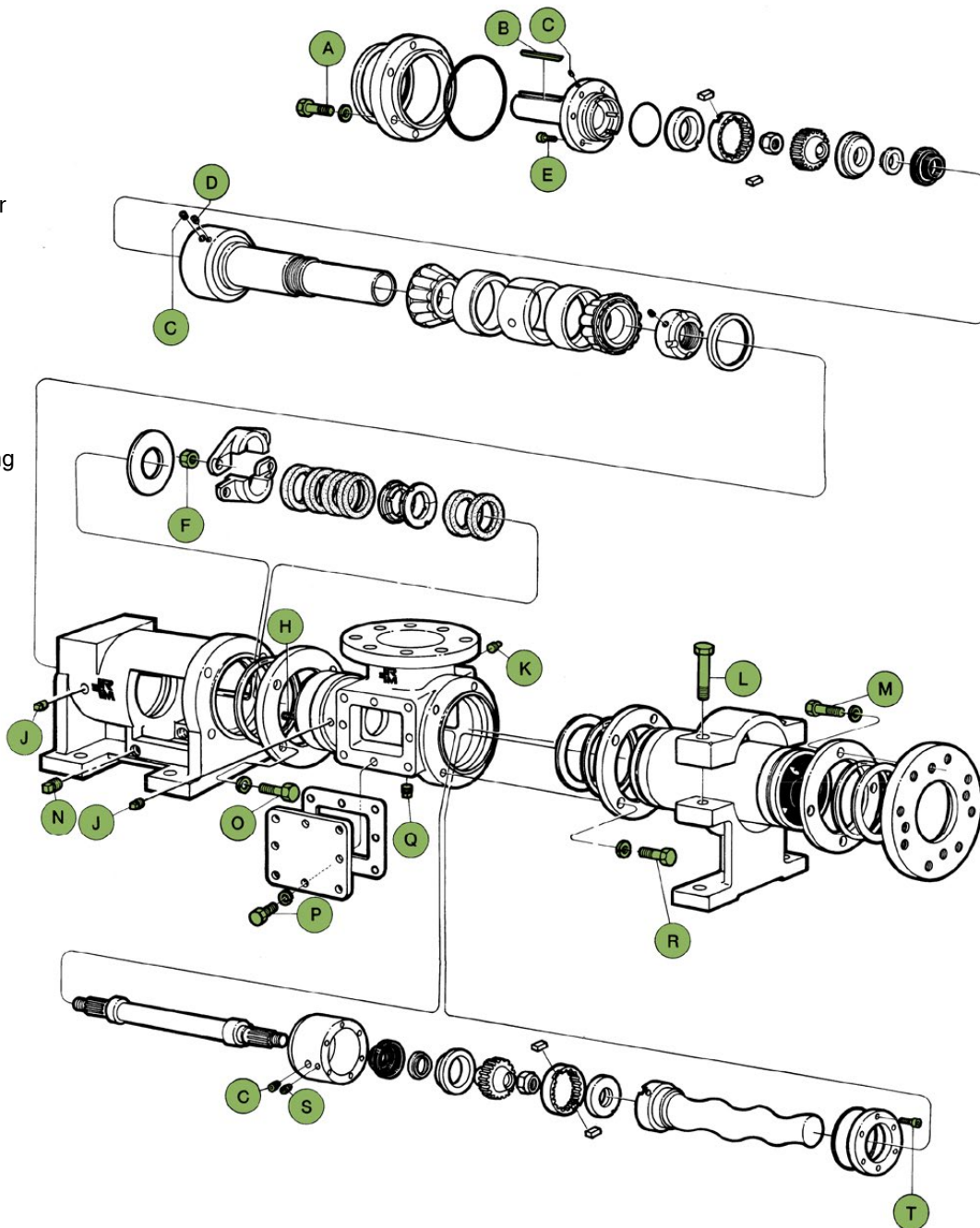
| Part                                                                              | Part Name                                                                                                                                                      | Continental Pump<br>Part Number | Materials    |
|-----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|--------------|
|  | <b>Bearing Kit (G1)</b><br>Includes:<br><b>(PG0311)</b> 2 Roller Bearings,<br><b>(PG0611)</b> 1 Radial Grease Seal and<br><b>(PG0621)</b> 1 Thrust Grease Seal | KPG291CK                        | Carbon Steel |

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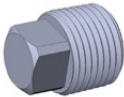
- (A) Hex Head Screw w/ Lock Washer
- (B) Shaft Key
- (C) Pipe Plug (Stainless Steel)
- (D) Set Screw (with thread seating compound)
- (E) Socket Head Screw
- (F) Hex Nut, Packing
- (G) Hex Head Screw Lock Washer
- (H) Stud, Packing
- (J) Pipe Plug
- (K) Zerk Fitting
- (L) Hex Head Bolt
- (M) Hex Head Screw w/ Lock Washer
- (N) Pipe Plug
- (O) Hex Head Screw Lock Washer
- (P) Set Screw (Stainless Steel with Thread Sealing Compound)
- (Q) Socket Head Screw
- (R) Set Screw
- (S) Set Screw for Gear Joint Shell
- (T) Socket Head Screw for Head Ring



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| Part                                                                                | Part Name                                                                                                     | Continental Pump Part Number | Materials       |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|------------------------------|-----------------|
|    | 1/8" NPT Pipe Plug<br>for Drive Shaft Head, Drive Shaft<br>and Gear Joint Shell<br>(3 Required)               | C                            | Stainless Steel |
|    | 5/16" – 18 x 3/4" Set Screw<br>for Gear Joint Shell                                                           | D                            | Steel           |
|    | 3/8" – 16 x 2 1/2" NPT Pipe Plug<br>for Drive Shaft Head, Drive Shaft<br>and Gear Joint Shell<br>(2 Required) | H                            | Steel           |
|   | 3/4" NPT Pipe Plug<br>for Bearing Housing<br>(3 Required)                                                     | N                            | Steel           |
|  | 5/16" – 18 x 5/8" Set Screw<br>for Gear Joint Shell                                                           | S                            | Stainless Steel |
|  | 10 – 24 x 1/2" Socket Head Screw<br>for Head Ring<br>(Set of 6)                                               | T                            | Steel           |

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| Ref. No. | Description                                                    | Drive End                                                                       |          |                                                                                                          |             |                                                                                                           |             |                                                                                         |             |                                                             |          |                                                                        |          |
|----------|----------------------------------------------------------------|---------------------------------------------------------------------------------|----------|----------------------------------------------------------------------------------------------------------|-------------|-----------------------------------------------------------------------------------------------------------|-------------|-----------------------------------------------------------------------------------------|-------------|-------------------------------------------------------------|----------|------------------------------------------------------------------------|----------|
|          |                                                                | E                                                                               | Qty      | F                                                                                                        | Qty         | G                                                                                                         | Qty         | H                                                                                       | Qty         | J                                                           | Qty      | K                                                                      | Qty      |
| (A)      | Hex Head Screw<br>Lock Washer                                  | 3/8-16 x 1-3/4<br>3/8                                                           | 6<br>6   | 1/2-13 x 1-3/4<br>1/2                                                                                    | 6<br>6      | 1/2-13 x 2<br>1/2                                                                                         | 6<br>6      | 5/8-11 x 2<br>5/8                                                                       | 6<br>6      | 5/8-11 x 2-1/4<br>5/8                                       | 6<br>6   | 3/4-10 x 2-3/4<br>3/4                                                  | 8<br>8   |
| (B)      | Shaft Key                                                      | 1/2 x 1/2 x 3-3/4                                                               | 1        | 1/2 x 1/2 x 3-3/4                                                                                        | 1           | 5/8 x 5/8 x 3-1/2                                                                                         | 1           | 3/4 x 3/4 x 3-1/4                                                                       | 1           | 7/8 x 7/8 x 4-1/4                                           | 1        | 1 x 1 x 4                                                              | 1        |
| (C)      | Pipe Plug<br>(stainless steel)                                 | 1/8 NPT                                                                         | 3        | 1/8 NPT                                                                                                  | 3           | 1/8 NPT                                                                                                   | 3           | 1/8 NPT                                                                                 | 3           | 1/8 NPT                                                     | 3        | 1/8 NPT                                                                | 3        |
| (D)      | Set Screw (with<br>thread sealing<br>compound)                 | Not Required                                                                    |          | 5/16-18 x 3/4                                                                                            | 1           | 3/8-16 x 1                                                                                                | 1           | 3/8-16 x 1                                                                              | 1           | 3/8-16 x 1                                                  | 1        | 3/8-16 x 1                                                             | 1        |
| (E)      | Socket Head Screw                                              | 3/8-16 x 3/4                                                                    | 6        | 1/2-13 x 1                                                                                               | 6           | 1/2-13 x 1-1/4                                                                                            | 6           | 5/8-11 x 1-1/4                                                                          | 6           | 3/4-10 x 1-1/2                                              | 6        | 3/4-10 x 1-1/2                                                         | 6        |
| (F)      | Hex Nut, Packing                                               | 3/8-16                                                                          | 2        | 3/8-16                                                                                                   | 2           | 1/2-13                                                                                                    | 2           | 5/8-11                                                                                  | 2           | 5/8-11                                                      | 2        | 3/4-10                                                                 | 2        |
| (G)      | Hex Head Screw<br>Lock Washer                                  | Not Required                                                                    |          | Not Required                                                                                             |             | Not Required                                                                                              |             | Not Required                                                                            |             | J335<br>3/4-10 x 2-3/4<br>3/4                               | 8<br>8   | Not Required                                                           |          |
| (H)      | Stud, Packing                                                  | 3/8-16 x 2-1/2                                                                  | 2        | 3/8-16 x 2-1/2                                                                                           | 2           | 1/2-13 x 3-1/2                                                                                            | 2           | 5/8-11 x 4                                                                              | 2           | 5/8-11 x 4                                                  | 2        | 3/4-10 x 4-1/2                                                         | 2        |
| (J)      | Pipe Plug                                                      | 1/8 NPT                                                                         | 1        | 1/8 NPT                                                                                                  | 1           | 1/8 NPT                                                                                                   | 1           | 1/8 NPT                                                                                 | 1           | 1/8 NPT                                                     | 1        | 1/8 NPT                                                                | 1        |
| (K)      | Zerk Fitting                                                   | 1/8 NPT                                                                         | 1        | 1/8 NPT                                                                                                  | 1           | 1/8 NPT                                                                                                   | 1           | 1/8 NPT                                                                                 | 1           | 1/8 NPT                                                     | 1        | 1/8 NPT                                                                | 1        |
| (L)      | Hex Head Bolt                                                  | E008G1,<br>E012G1, E022G1<br>5/8-11 x 3-1/4<br>E036G1, E050G1<br>3/4-10 x 3-1/2 | 4<br>2   | F012G1, F022G1<br>5/8-11 x 3-1/4<br>F036G1, F050G1<br>3/4-10 x 3-1/2<br>F065G1, F090G1<br>3/4-10 x 4-1/2 | 6<br>4<br>2 | G022G1,<br>5/8-11 x 3-1/4<br>G036G1, G050G1<br>3/4-10 x 3-1/2<br>G065G1, G090G1, G115G1<br>3/4-10 x 4-1/2 | 4<br>6<br>2 | H065G1, H090G1,<br>H115G1, H175G1<br>3/4-10 x 4-1/2<br>H065G1, H090G1<br>3/4-10 x 3-1/2 | 6<br>6<br>6 | J065G1, J090G1<br>J115G1, J175G1, J335G1,<br>3/4-10 x 4-1/2 | 6        | K115G1, K175G1,<br>K335G1, K345G1<br>5/8-11 x 4                        | 2        |
| (M)      | Hex Head Screw<br>Lock Washer                                  | 1 & 2E008G1,<br>1 & 2E012G1,<br>1, 2 & 4E022G1<br>5/8-11 x 1-1/2<br>5/8         | 4<br>4   | 1 & 2F022G1<br>5/8-11 x 1-1/2<br>5/8                                                                     | 4<br>4      | 1 & 2G036G1,<br>1 & 2G050G1<br>3/4-10 x 1-3/4<br>3/4                                                      | 4<br>4      | 1 & 2H065G1,<br>1 & 2H090G1,<br>2 & 4H115G1<br>3/4-10 x 2<br>3/4                        | 6<br>6      | 1 & 2J115G1<br>3/4-10 x 2<br>3/4                            | 6<br>6   | 1 & 2K175G1, 1K335G1,<br>1K345G1<br>3/4-10 x 2<br>3/4                  | 8<br>8   |
|          | Hex Head Screw<br>Lock Washer                                  | 1 & 2E050G1,<br>4E012G1<br>3/4-10 x 1-3/4<br>3/4                                | 8<br>8   | 1 & 2F090G1<br>4 & 6F022G1<br>3/4-10 x 2<br>3/4                                                          | 12<br>12    | 1 & 2G115G1, 6G022G1,<br>6G036G1, 6G050G1<br>3/4-10 x 2<br>3/4                                            | 12<br>12    | 6H036G1, 6H050G1,<br>4 & 6H065G1, 4 & 6H090G1<br>3/4-10 x 2<br>3/4                      | 12<br>12    | 6J065G1, 6J090G1,<br>4 & 6J115G1<br>3/4-10 x 2<br>3/4       | 12<br>12 | 6K115G1, 4K175G1,<br>2 & 3K335G1, 2 & 3K345G1<br>3/4-10 x 2-1/2<br>3/4 | 12<br>12 |
|          | Hex Head Screw<br>Lock Washer                                  | 1 & 2E036G1<br>3/4-10 x 1-3/4<br>3/4                                            | 4<br>4   | 1, 2 & 4F036G1,<br>1, 2 & 4F050G1<br>3/4-10 x 1-3/4<br>3/4                                               | 4<br>4      | 4G036G1, 4G050G1,<br>1 & 2G090G1<br>3/4-10 x 2<br>3/4                                                     | 6<br>6      | 1 & 2H175G1<br>3/4-10 x 2<br>3/4                                                        | 8<br>8      | 1 & 2J175G1,<br>1 & 2J335G1<br>3/4-10 x 2<br>3/4            | 8<br>8   | 1 & 2K800<br>7/8-9 x 2-1/2<br>7/8                                      | 12<br>12 |
|          | Hex Head Screw<br>Lock Washer                                  |                                                                                 |          | 6F012G1<br>3/4-10 x 2<br>3/4                                                                             | 8<br>8      |                                                                                                           |             |                                                                                         |             |                                                             |          |                                                                        |          |
|          | Hex Head Screw<br>Lock Washer                                  |                                                                                 |          | 1 & 2F065G1<br>3/4-10 x 2<br>3/4                                                                         | 6<br>6      |                                                                                                           |             |                                                                                         |             |                                                             |          |                                                                        |          |
| (N)      | Pipe Plug                                                      | 3/4 NPT                                                                         | 2        | 3/4 NPT                                                                                                  | 2           | 3/4 NPT                                                                                                   | 2           | 3/4 NPT                                                                                 | 2           | 3/4 NPT                                                     | 2        | 3/4 NPT                                                                | 2        |
| (O)      | Hex Head Screw<br>Lock Washer                                  | 5/8-11 x 1-3/4<br>5/8                                                           | 4<br>4   | 3/4-10 x 2<br>3/4                                                                                        | 4<br>4      | 3/4-10 x 2<br>3/4                                                                                         | 6<br>6      | 3/4-10 x 2<br>3/4                                                                       | 6<br>6      | 3/4-10 x 2-1/4<br>3/4                                       | 6<br>6   | 3/4-10 x 2-1/2<br>3/4                                                  | 8<br>8   |
| (P)      | Hex Head Screw<br>Lock Washer                                  | 5/16-18 x 1<br>5/16                                                             | 16<br>16 | 3/8-16 x 1<br>3/8                                                                                        | 16<br>16    | 3/8-16 x 1<br>3/8                                                                                         | 16<br>16    | 3/8-16 x 1<br>3/8                                                                       | 16<br>16    | 1/2-13 x 1-1/4<br>1/2                                       | 16<br>16 | 1/2-13 x 1-1/4<br>1/2                                                  | 16<br>16 |
| (Q)      | Pipe Plug                                                      | 3/4 NPT                                                                         | 1        | 3/4 NPT                                                                                                  | 1           | 3/4 NPT                                                                                                   | 1           | 3/4 NPT                                                                                 | 1           | 3/4 NPT                                                     | 1        | 3/4 NPT                                                                | 2        |
|          |                                                                |                                                                                 |          |                                                                                                          |             |                                                                                                           |             |                                                                                         |             |                                                             |          | K800<br>1-1/2 NPT                                                      | 3        |
| (R)      | Hex Head Screw<br>Lock Washer                                  | E008G1, E012G1, E022G1<br>5/8-11 x 1-1/2<br>5/8                                 | 4<br>4   | F012G1<br>5/8-11 x 2<br>5/8                                                                              | 4<br>4      | G022G1<br>3/4-10 x 2-1/2<br>3/4                                                                           | 4<br>4      | H036G1, H050G1<br>3/4-10 x 2-1/2<br>3/4                                                 | 6<br>6      | J065G1, J090G1, J115G1<br>3/4-10 x 2<br>3/4                 | 6<br>6   | K175G1, K335G1, K345G1<br>3/4-10 x 2-1/2<br>3/4                        | 8<br>8   |
|          | Hex Head Screw<br>Lock Washer                                  | E036G1<br>3/4-10 x 2<br>3/4                                                     | 4<br>4   | F022G1<br>5/8-11 x 1-1/2<br>5/8                                                                          | 4<br>4      | G036G1, G050G1<br>3/4-10 x 2<br>3/4                                                                       | 4<br>4      | H065G1, H090G1, H115G1<br>3/4-10 x 2<br>3/4                                             | 6<br>6      | J175G1, J335G1, J345G1<br>3/4-10 x 2<br>3/4                 | 8<br>8   | K115G1<br>3/4-10 x 2-3/4<br>3/4                                        | 8<br>8   |
|          | Hex Head Screw<br>Lock Washer                                  |                                                                                 |          | F036G1, F050G1<br>3/4-10 x 2-1/4<br>3/4                                                                  | 4<br>4      | G065G1, G090G1<br>3/4-10 x 2<br>3/4                                                                       | 6<br>6      | H175G1<br>3/4-10 x 2<br>3/4                                                             | 8<br>8      |                                                             |          | 1 & 2K800<br>7/8-9 x 3<br>7/8                                          | 12<br>12 |
|          | Hex Head Screw<br>Lock Washer                                  |                                                                                 |          | F065G1<br>3/4-10 x 2-1/4<br>3/4                                                                          | 6<br>6      |                                                                                                           |             |                                                                                         |             |                                                             |          |                                                                        |          |
| (S)      | Set Screw (stainless<br>steel with thread<br>sealing compound) | 5/16-18 x 5/8                                                                   | 1        | 5/16-18 x 5/8                                                                                            | 1           | 5/16-18 x 5/8                                                                                             | 1           | 5/16-18 x 5/8                                                                           | 1           | 3/8-16 x 3/4                                                | 1        | 3/8-16 x 3/4                                                           | 1        |
| (T)      | Socket Head Screw                                              | 10-24 x 1/2                                                                     | 6        | 1/4-20 x 5/8                                                                                             | 6           | 1/4-20 x 3/4                                                                                              | 6           | 5/16-18 x 3/4                                                                           | 6           | 3/8-16 x 1                                                  | 6        | 1/2-13 x 1-1/4                                                         | 6        |

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